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**Figure 1**

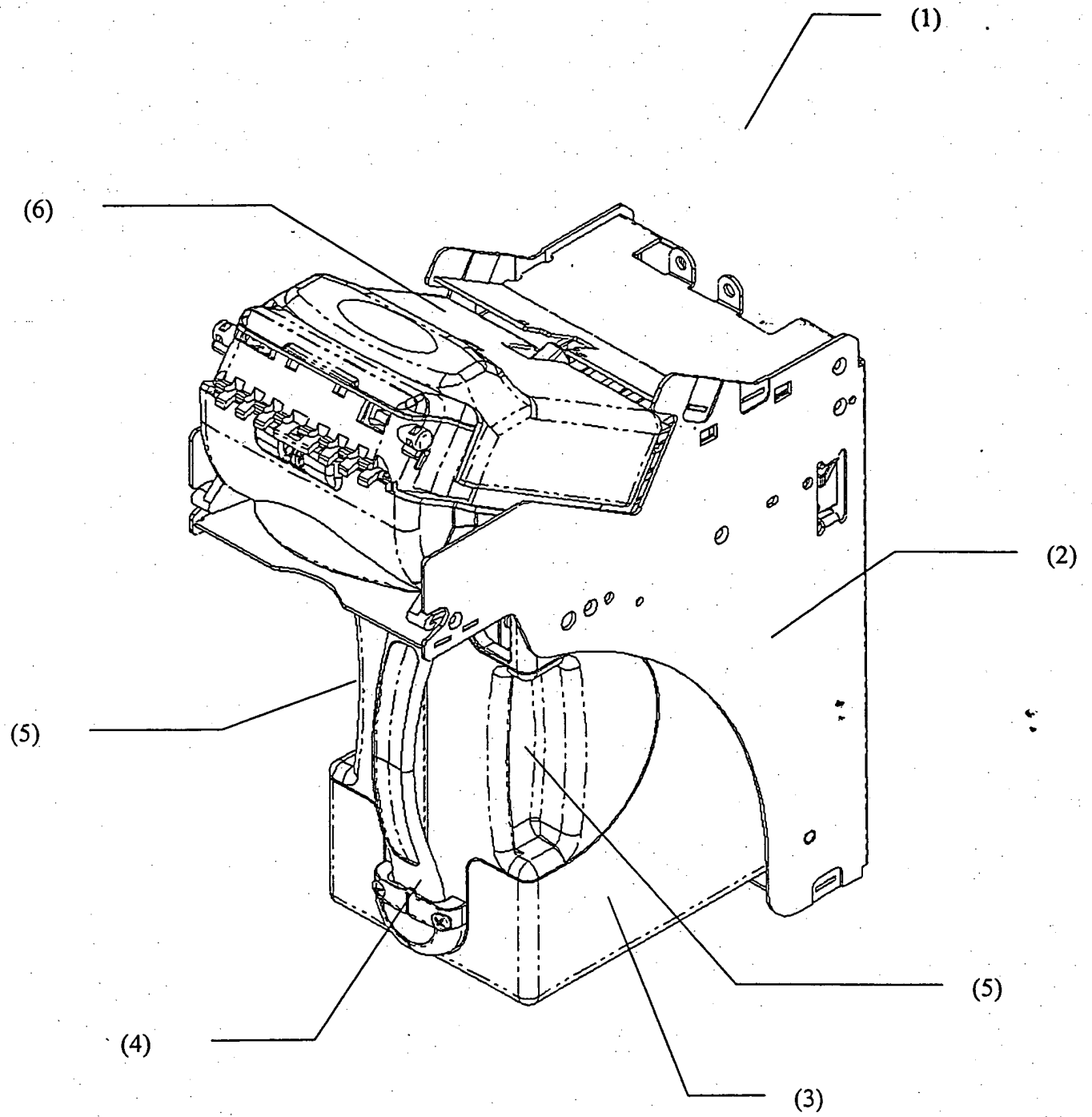


Figure 2

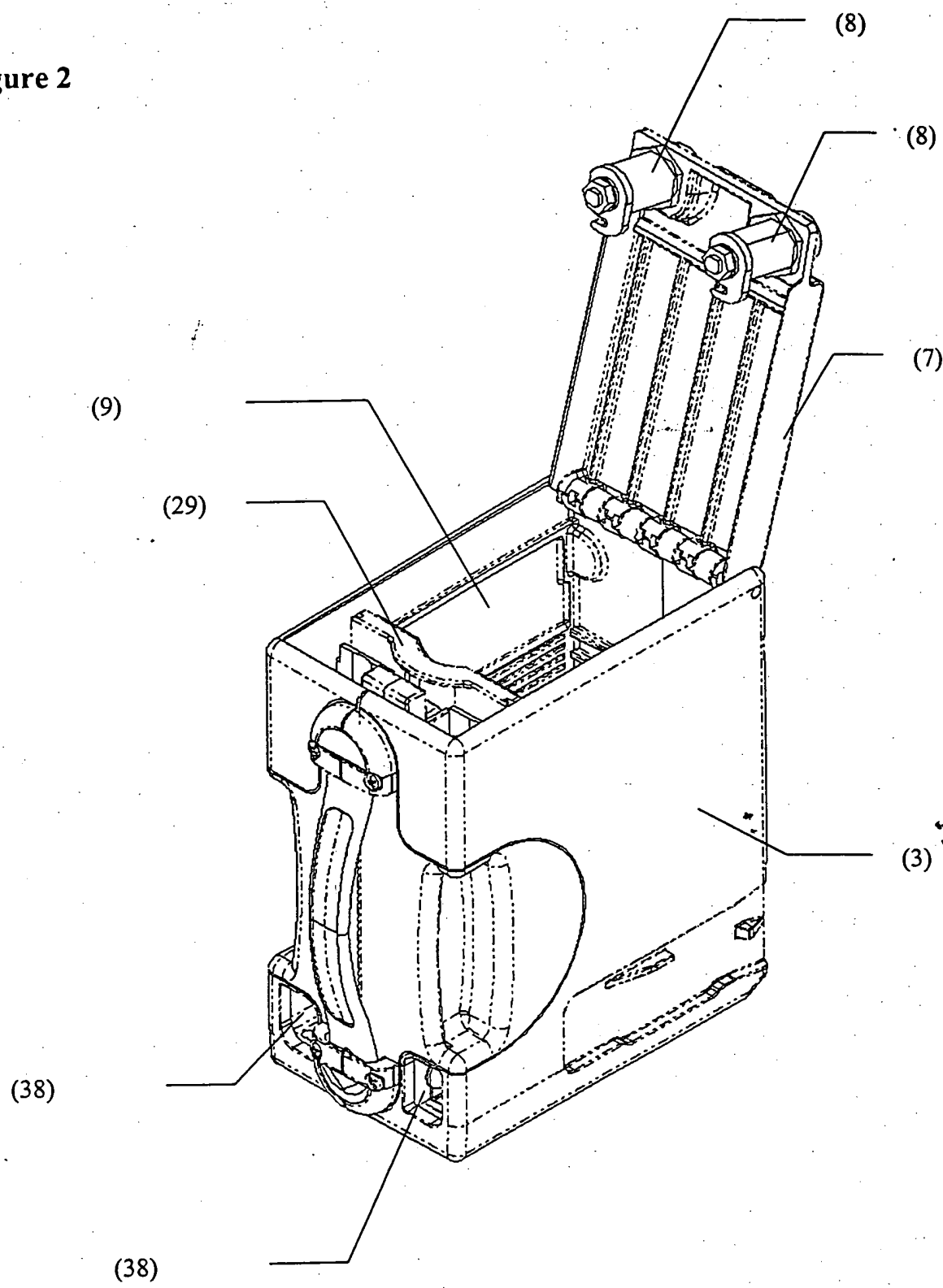
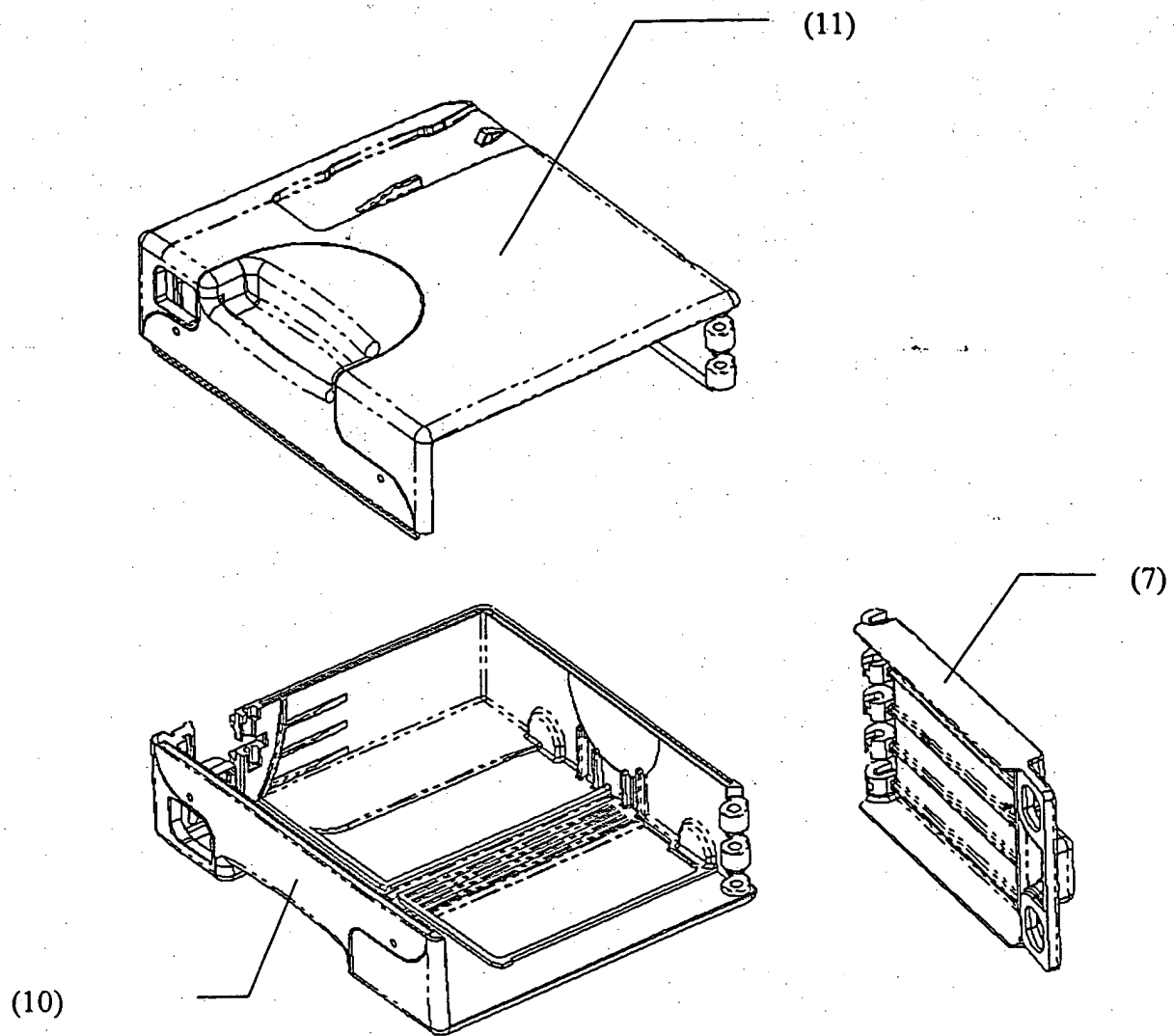
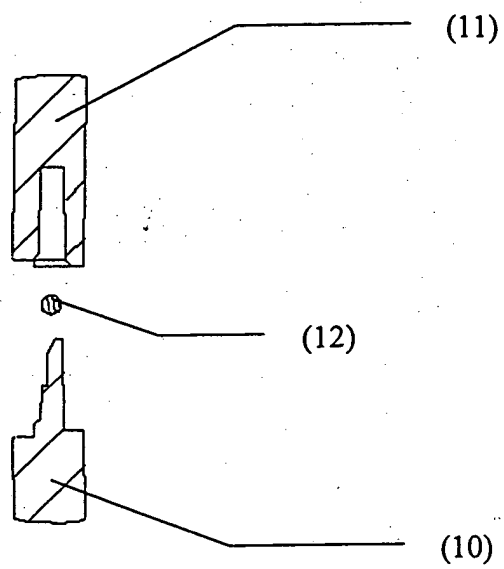


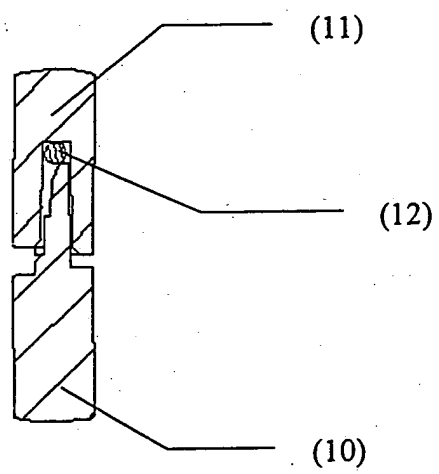
Figure 3



**Figure 4**



**Figure 5**



**Figure 6 Joint after welding**

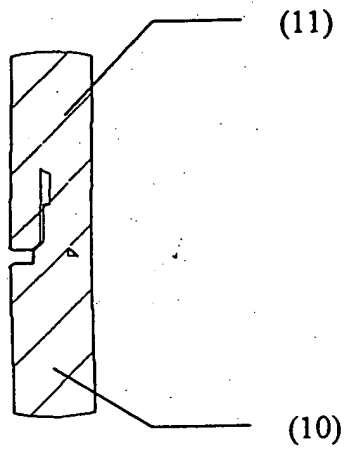
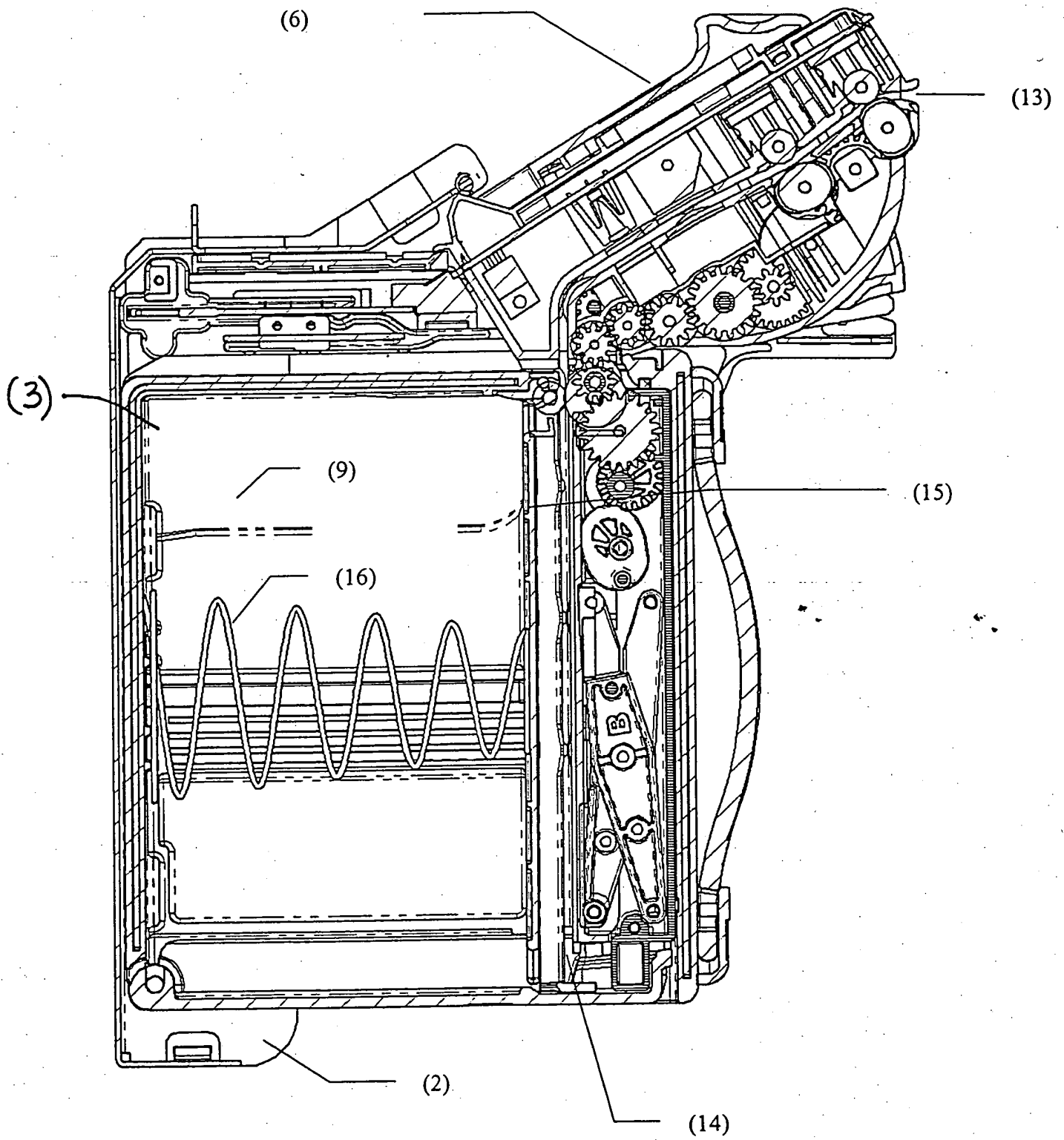


Figure 7



**Figure 8**

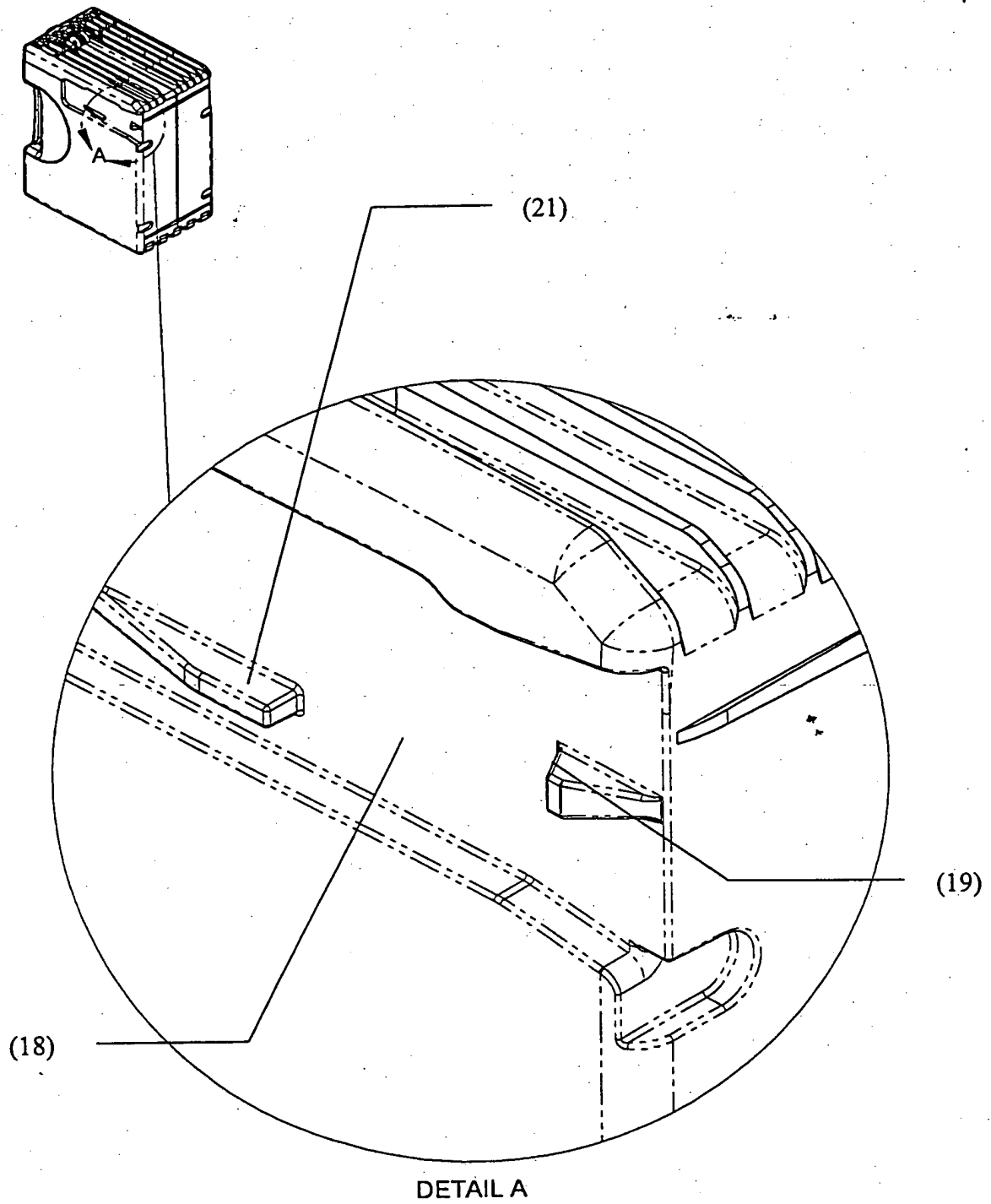




Figure 9.

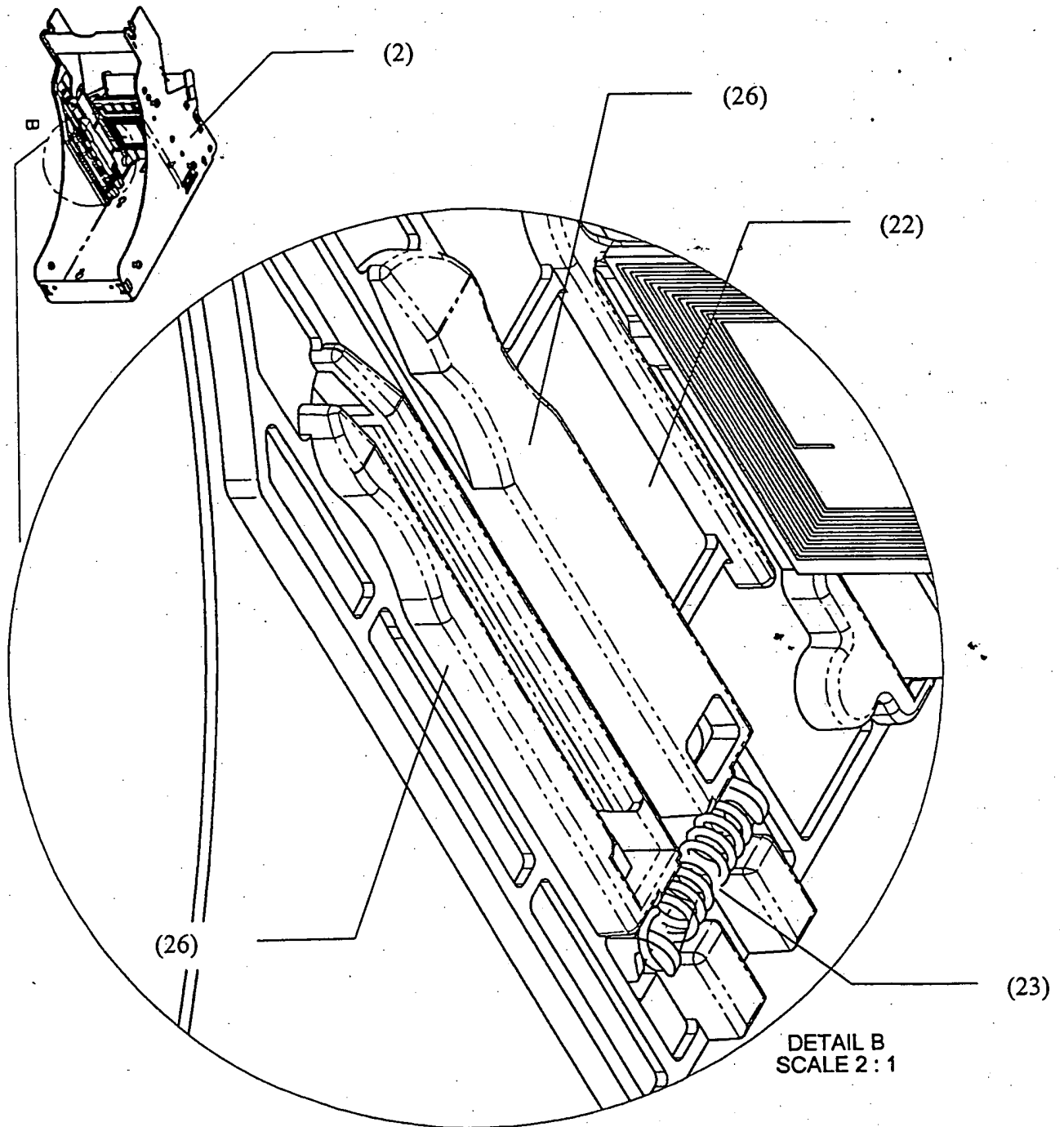


Figure 10

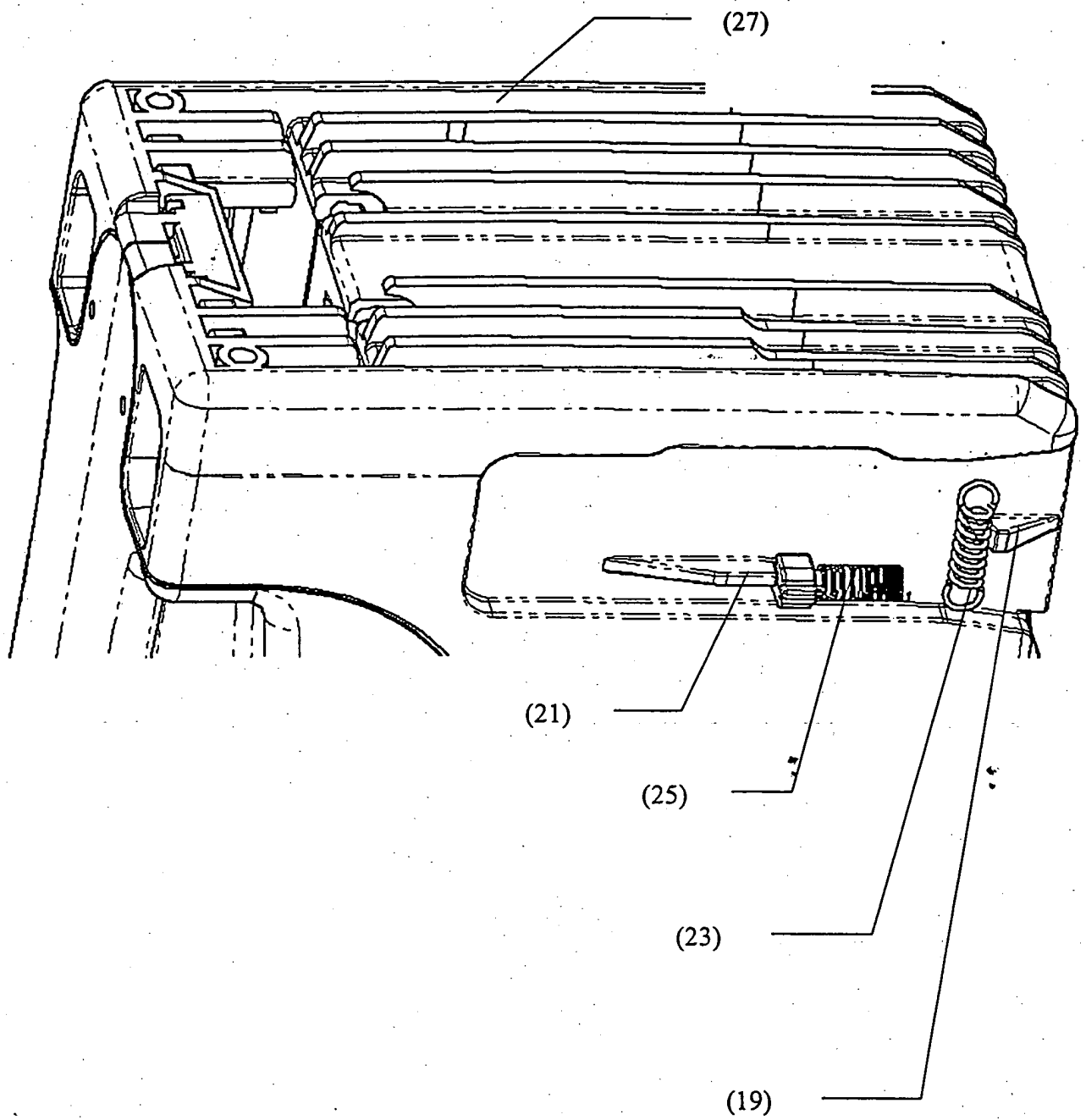


Figure 11

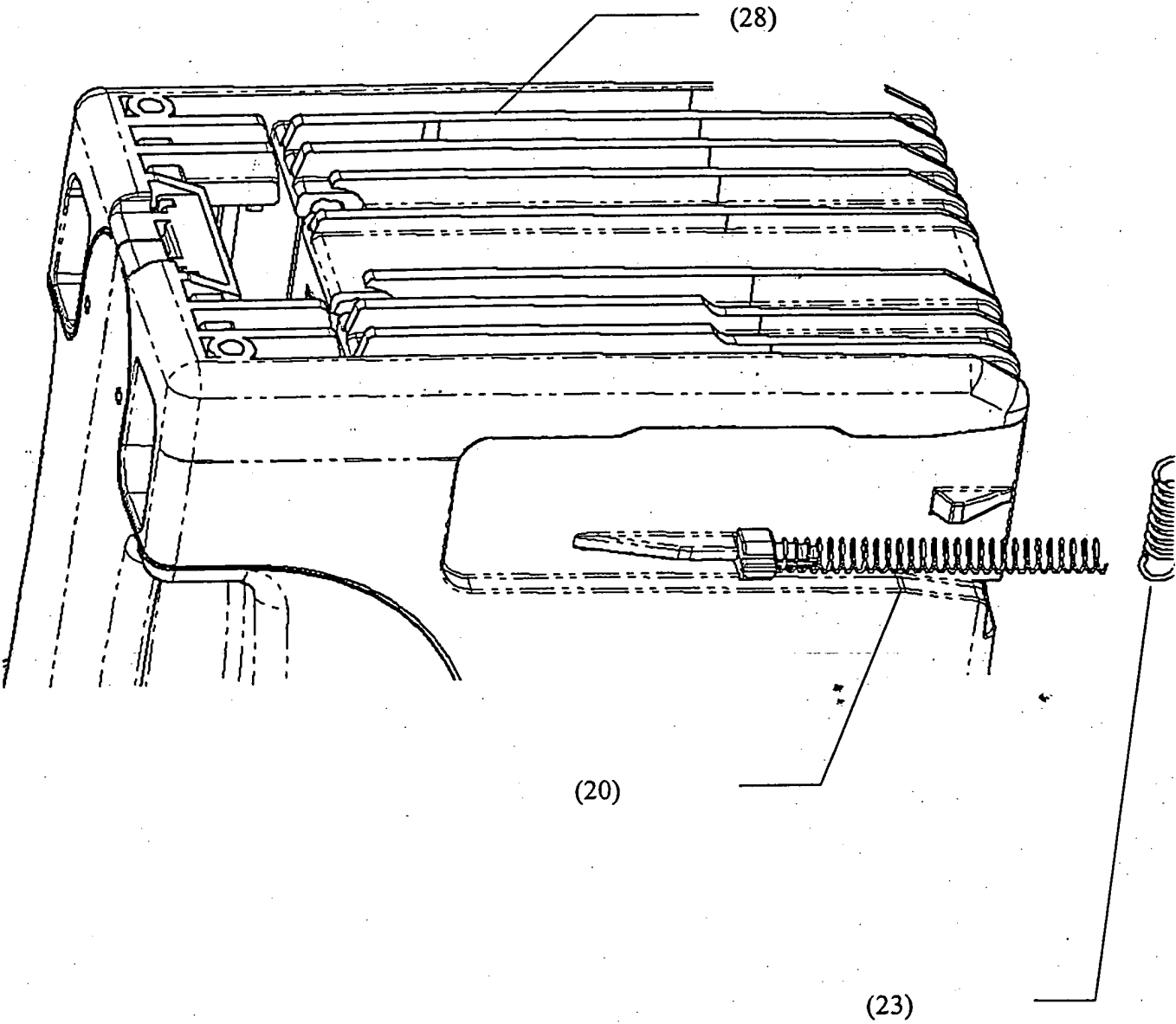
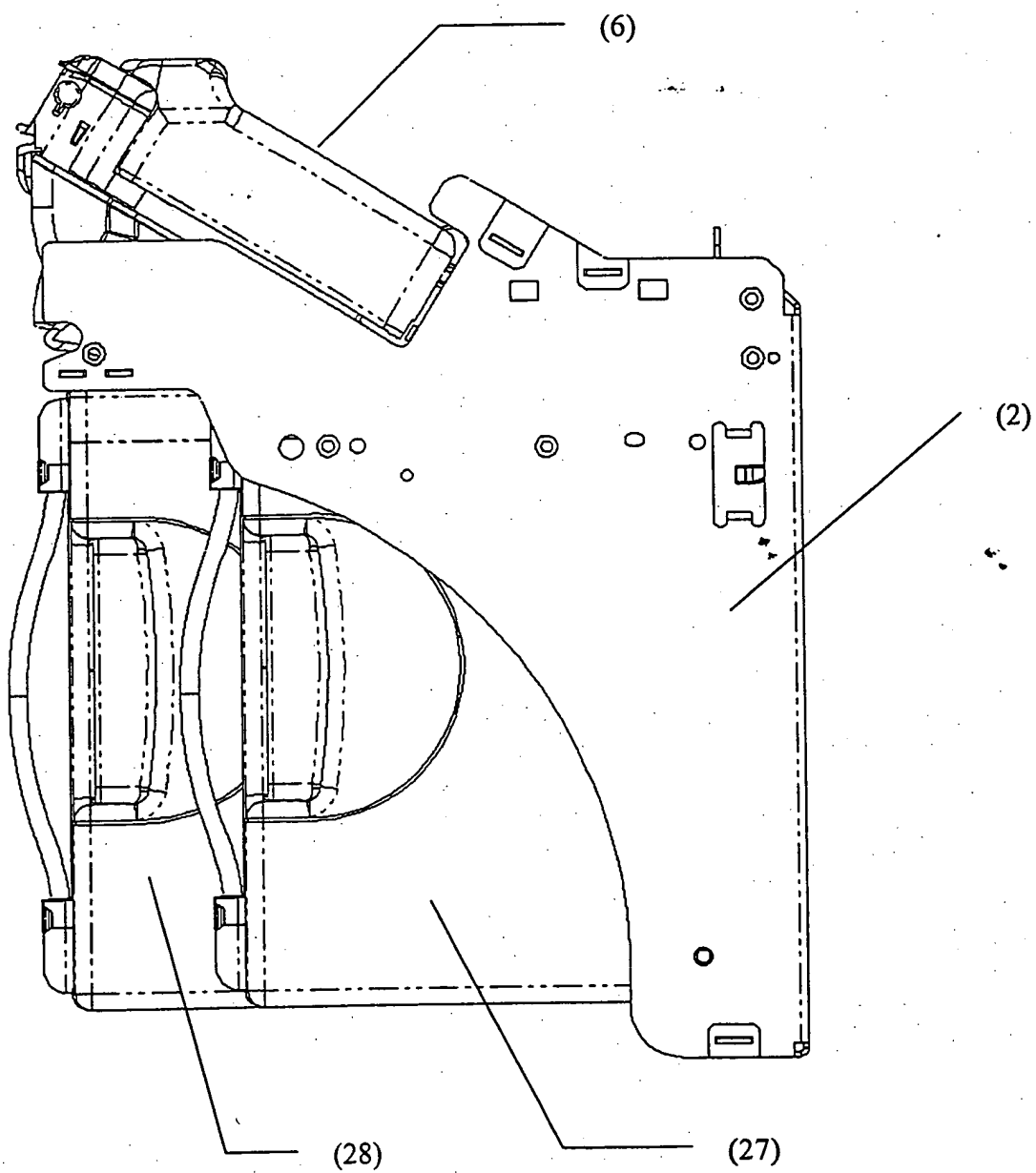
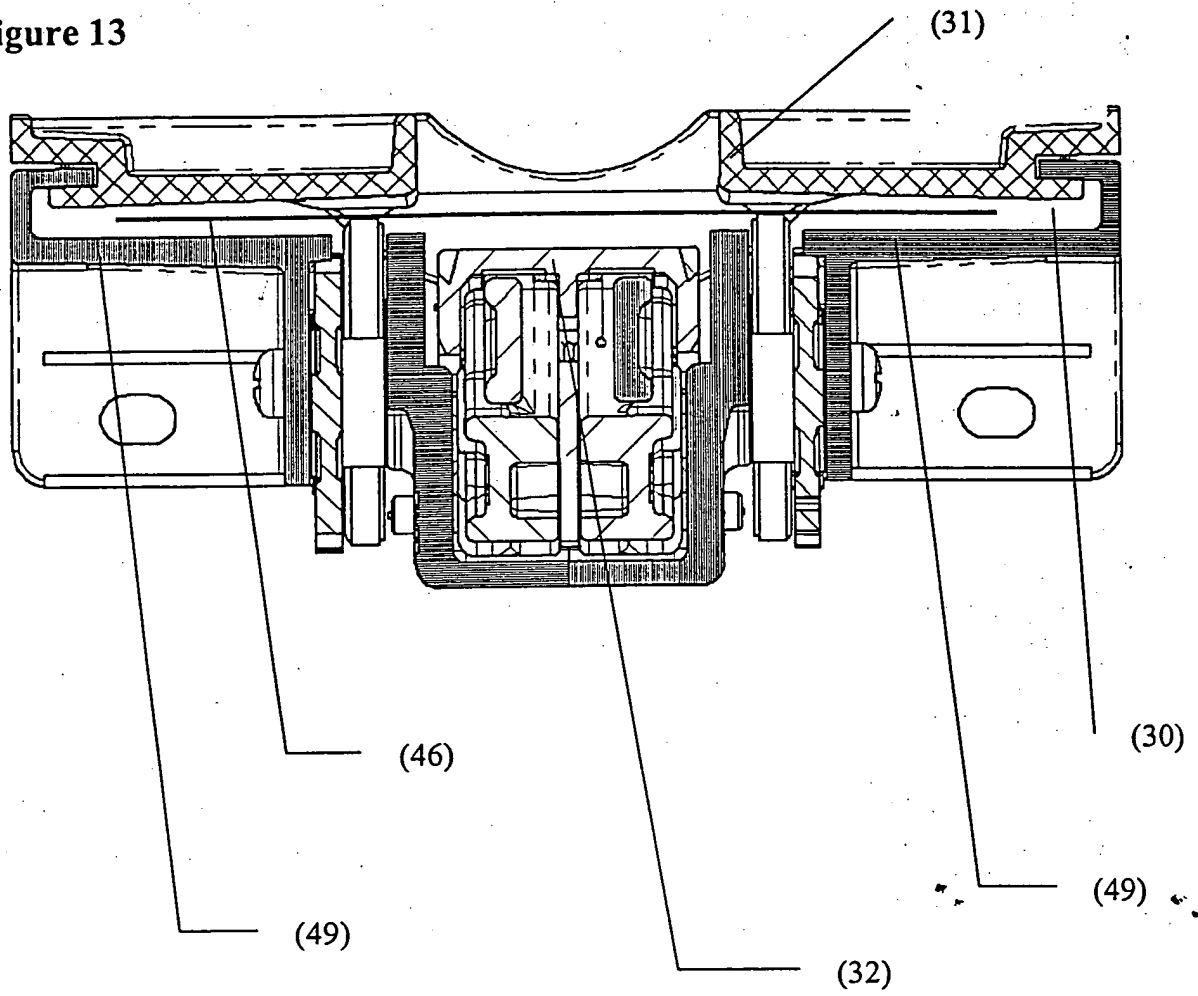


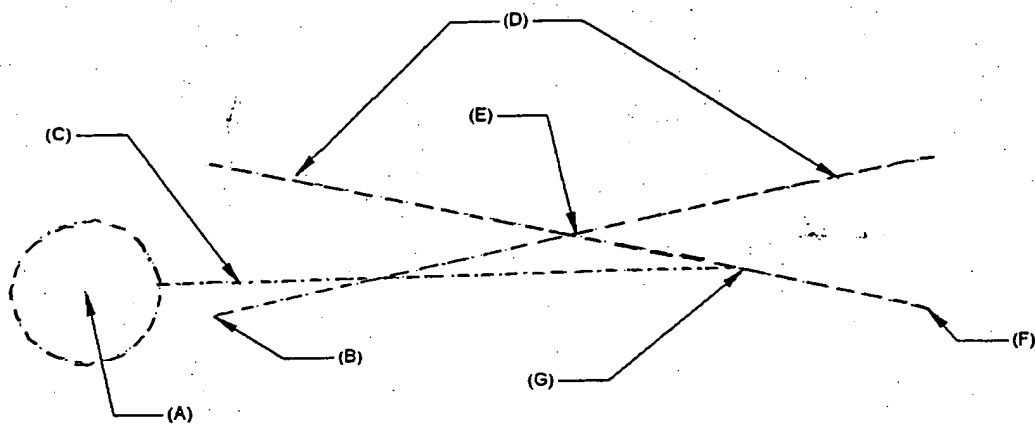
Figure 12



**Figure 13**



**Figure 14**



**Figure 15**

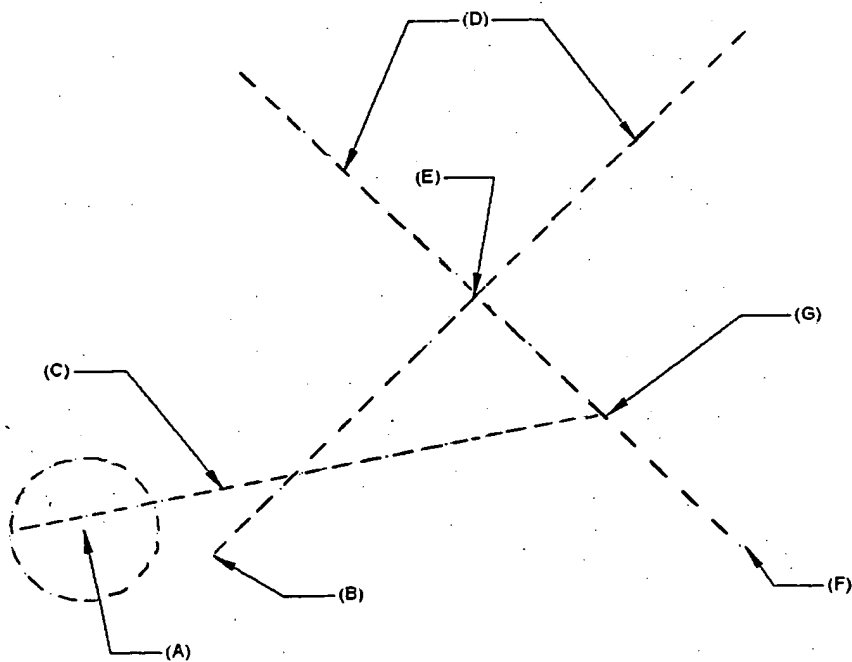


Figure 16A

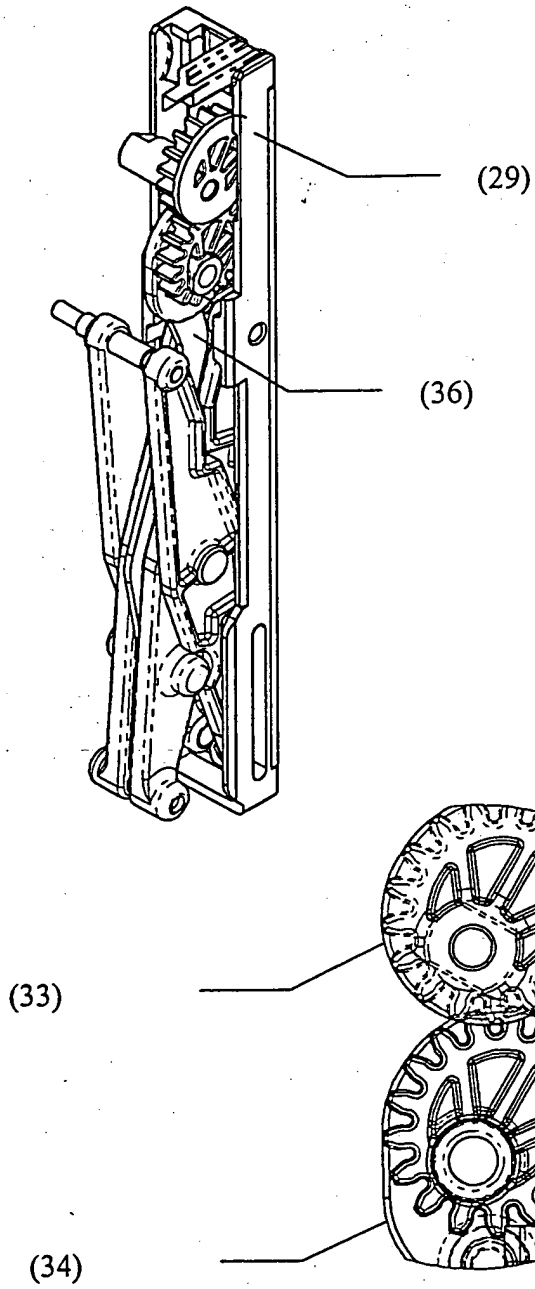
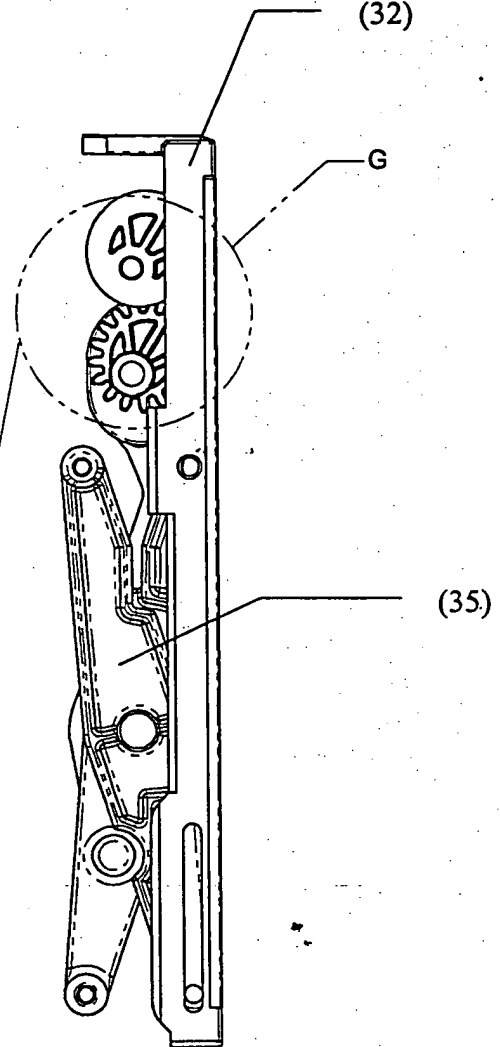


FIGURE 16B  
(32)



DETAIL G

**Figure 17**

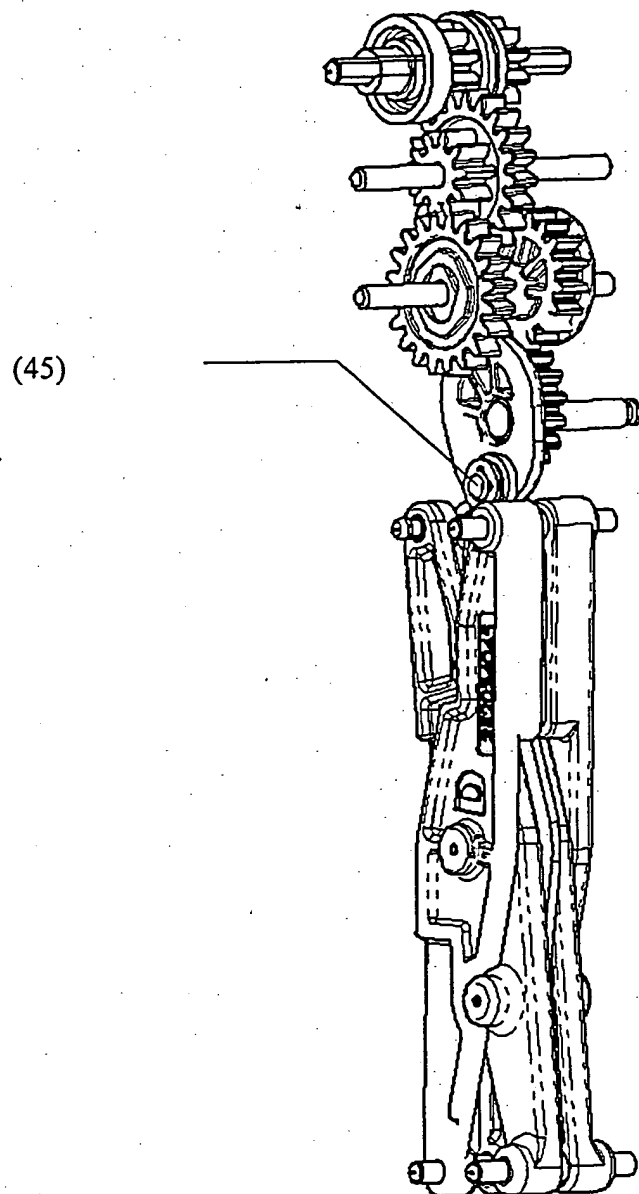




Figure 18 A

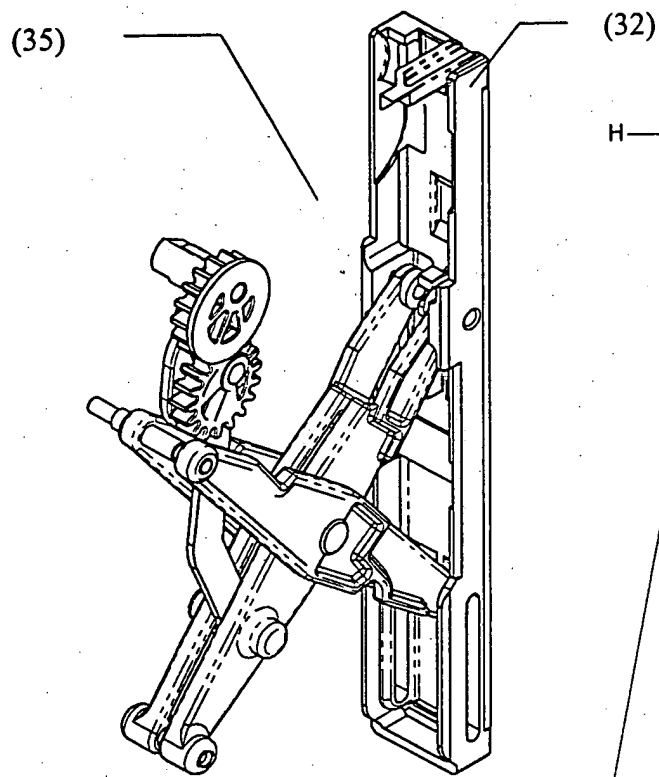
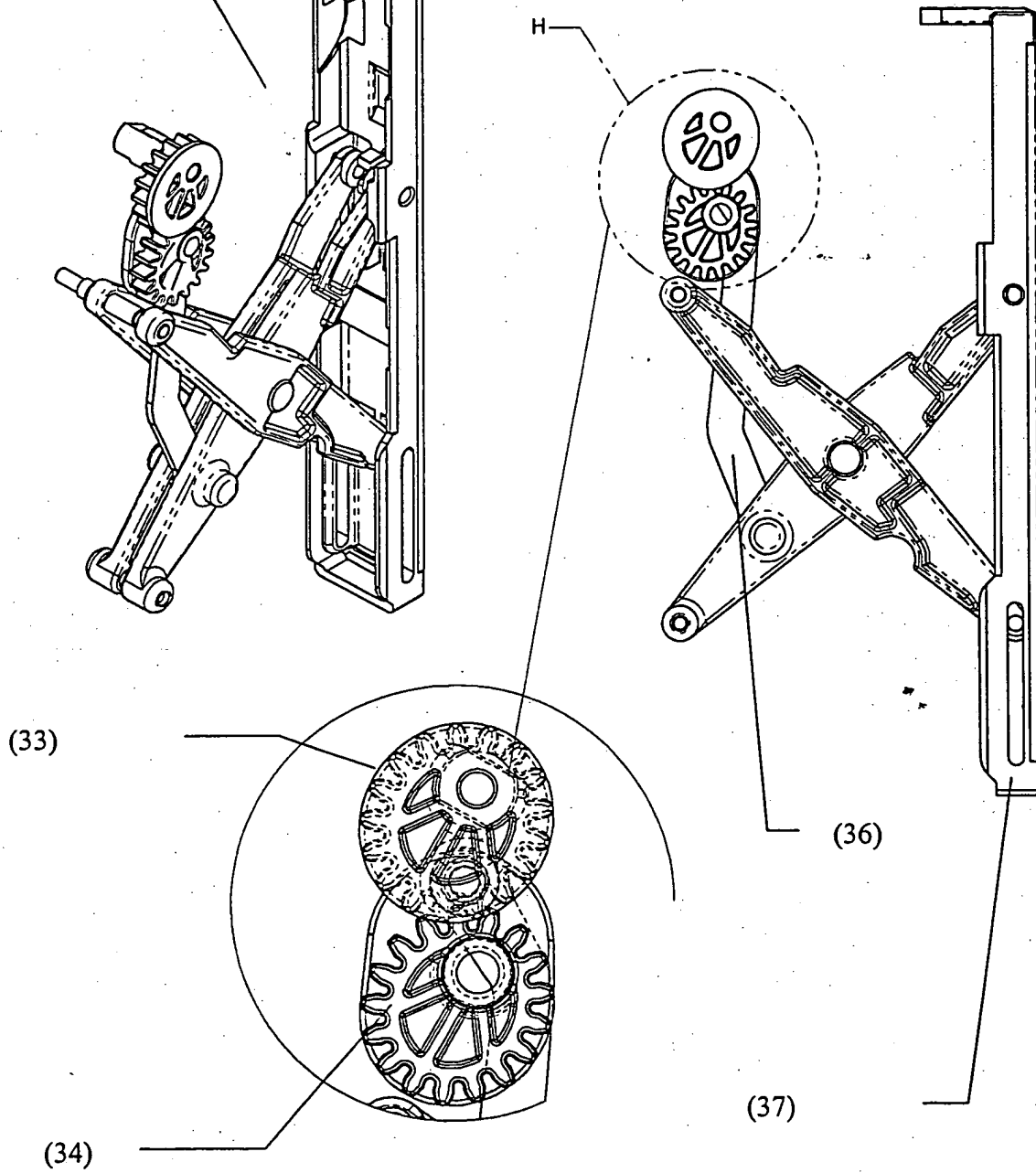
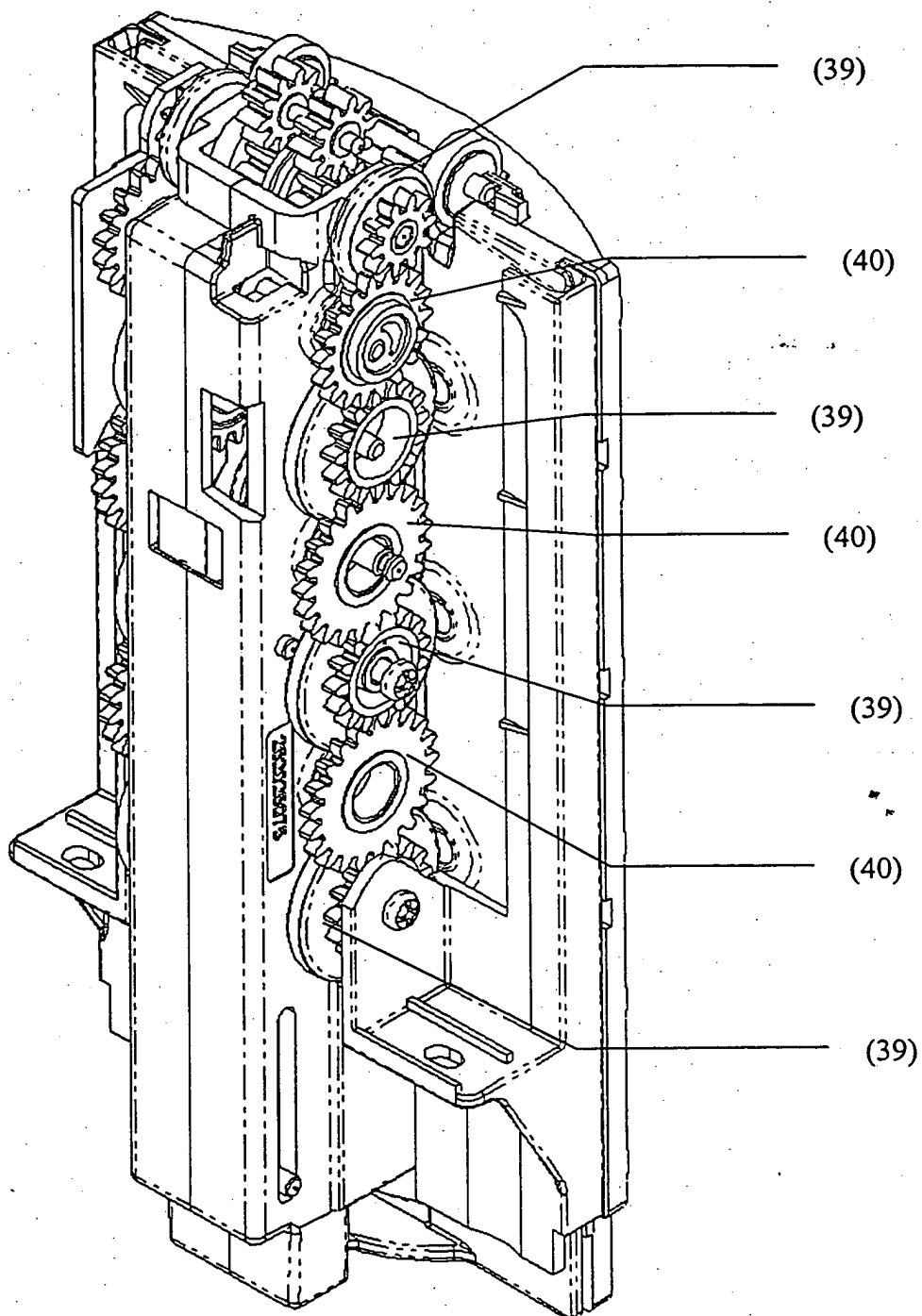


FIGURE 18B

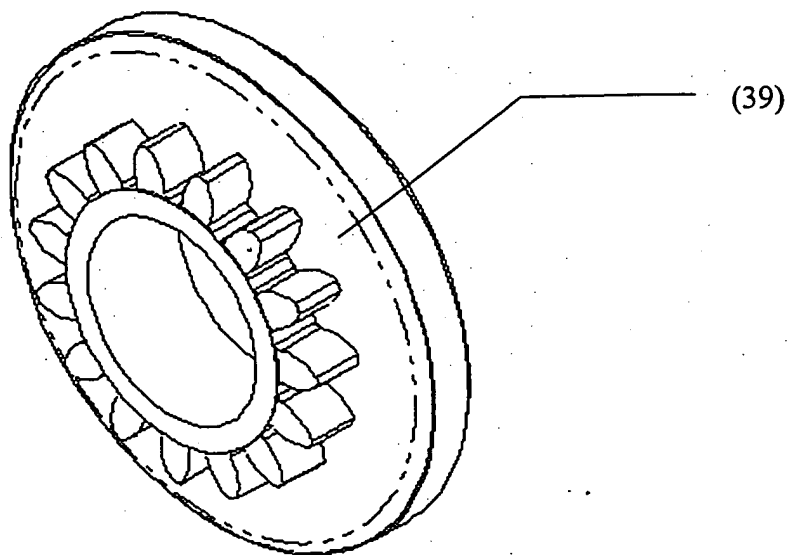


DETAIL H

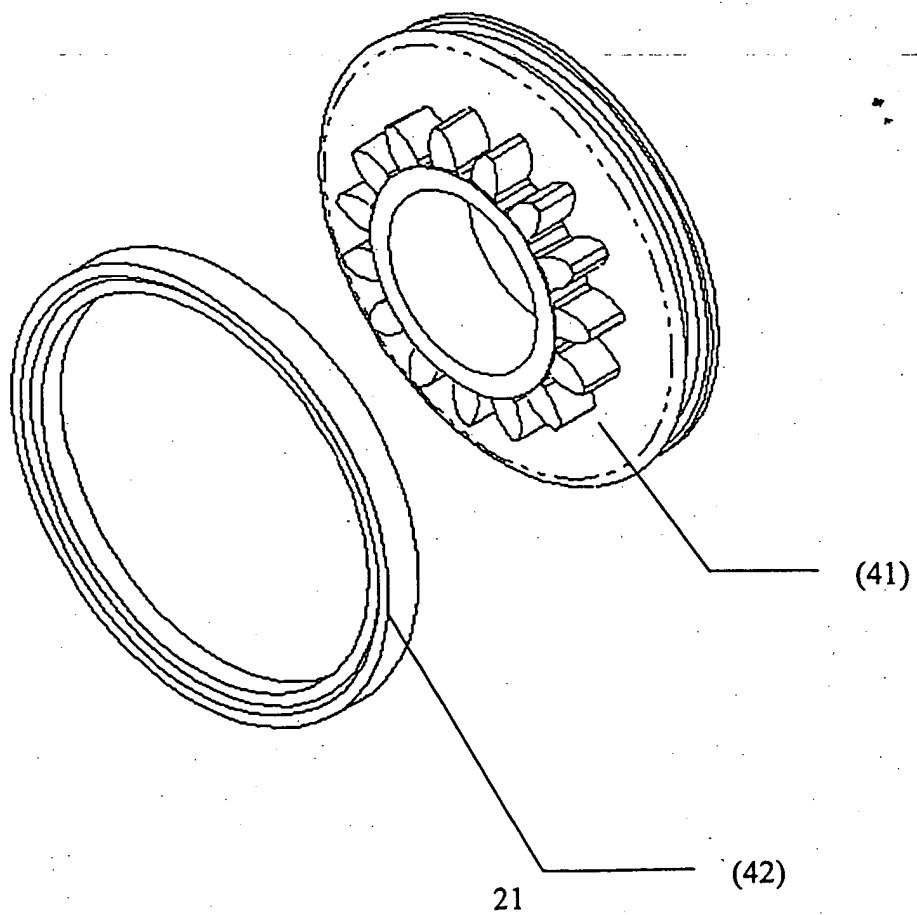
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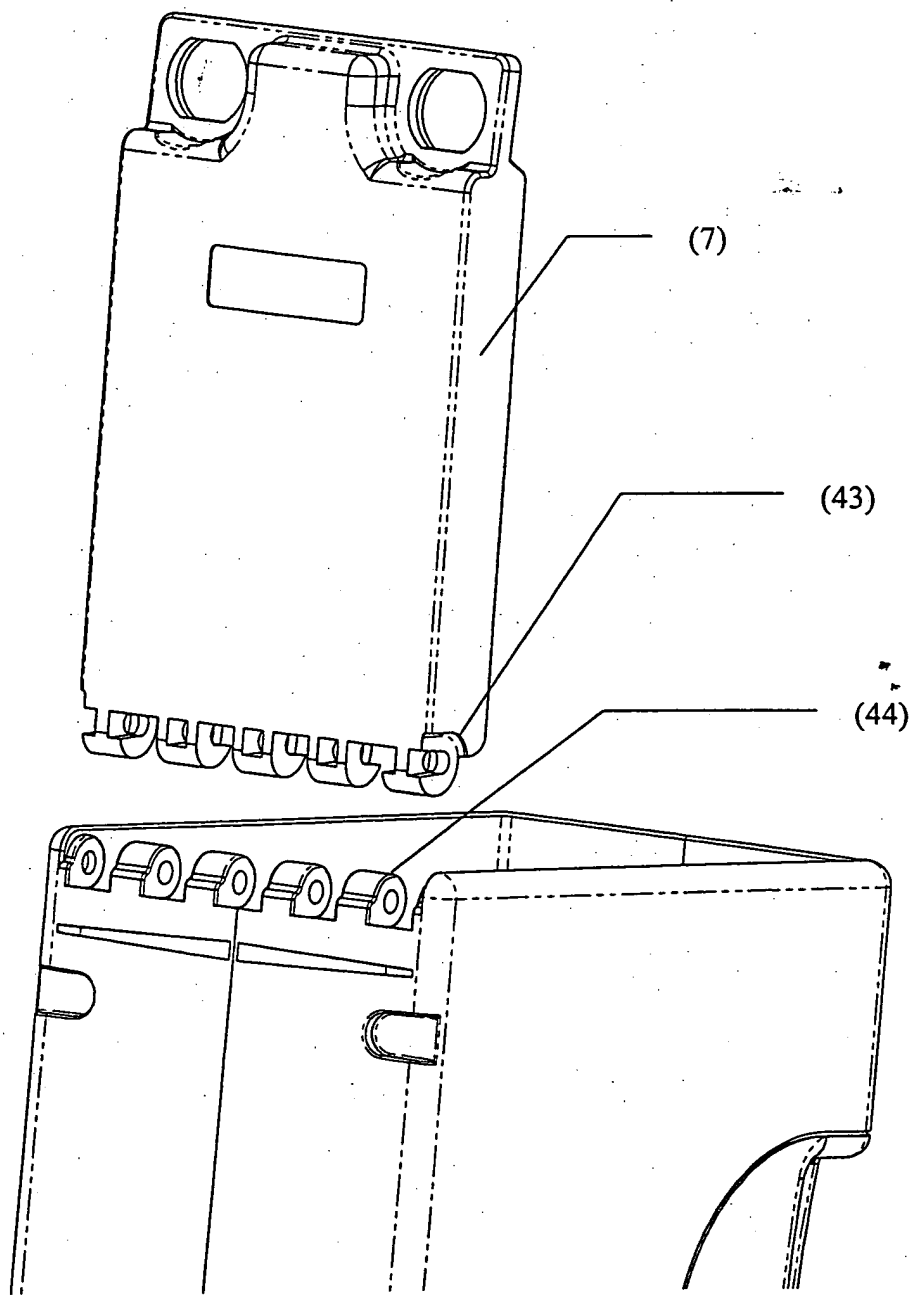
**Figure 20**



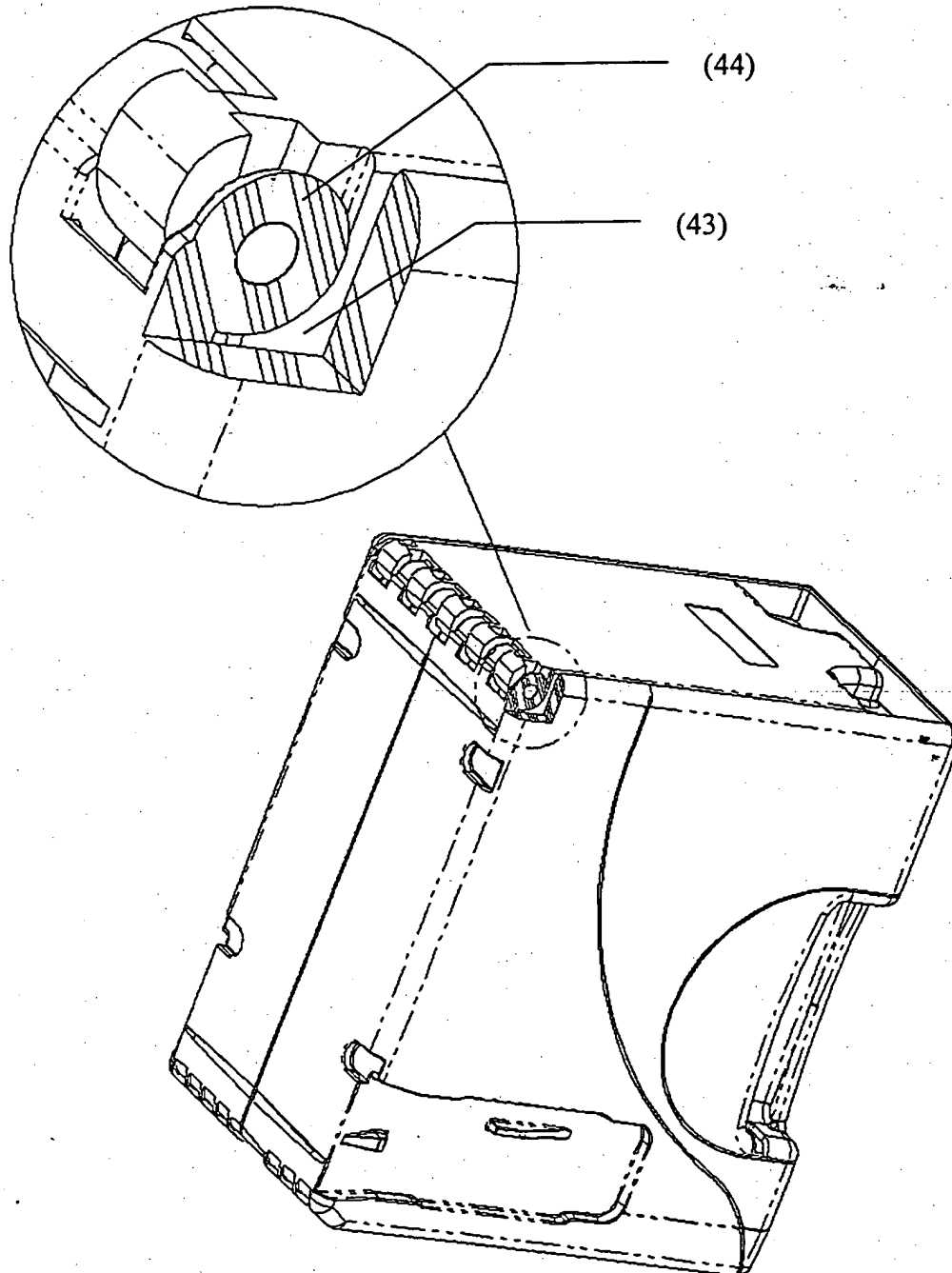
**Figure 21**



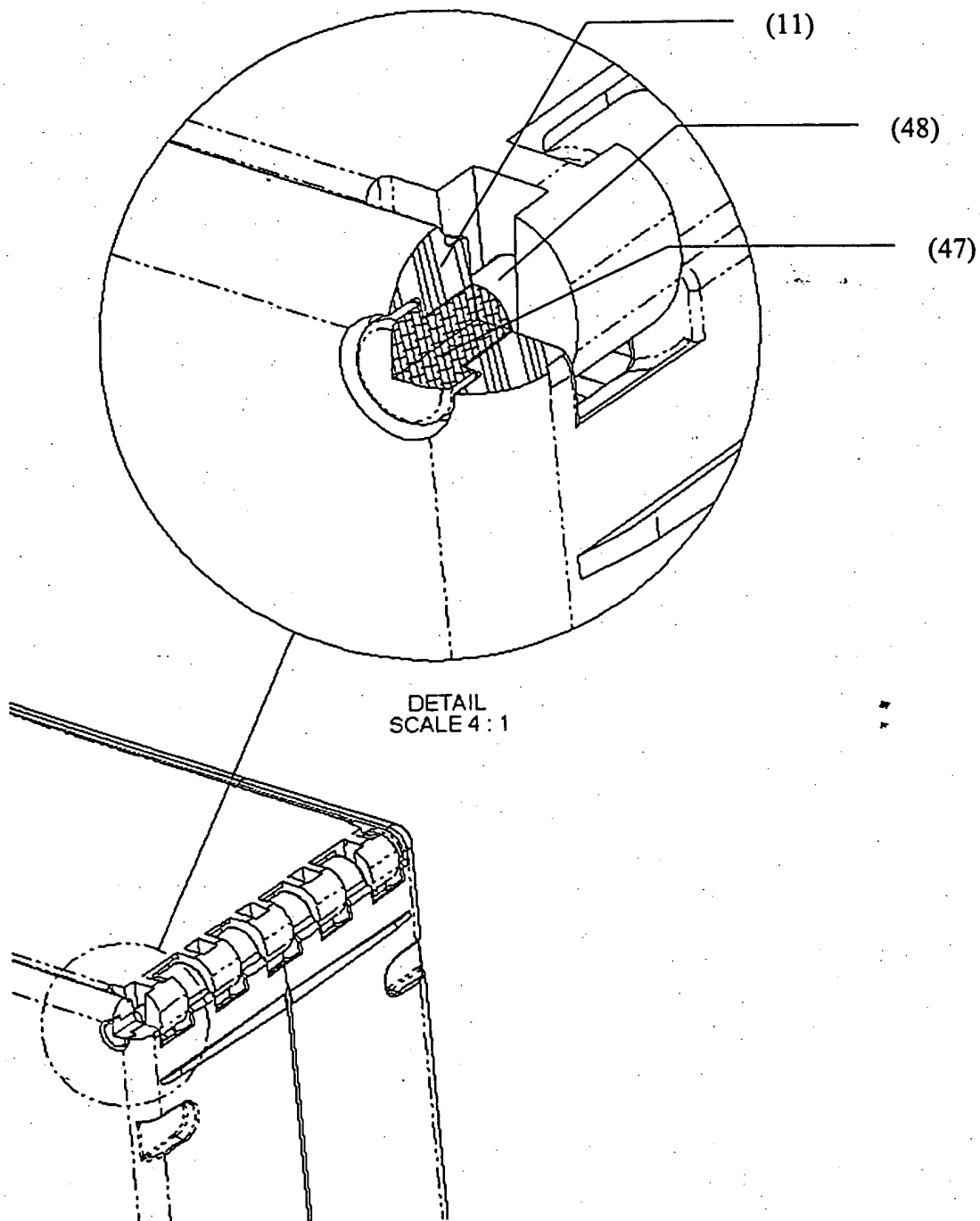
**Figure 22**



**Figure 23**



**Figure 24**



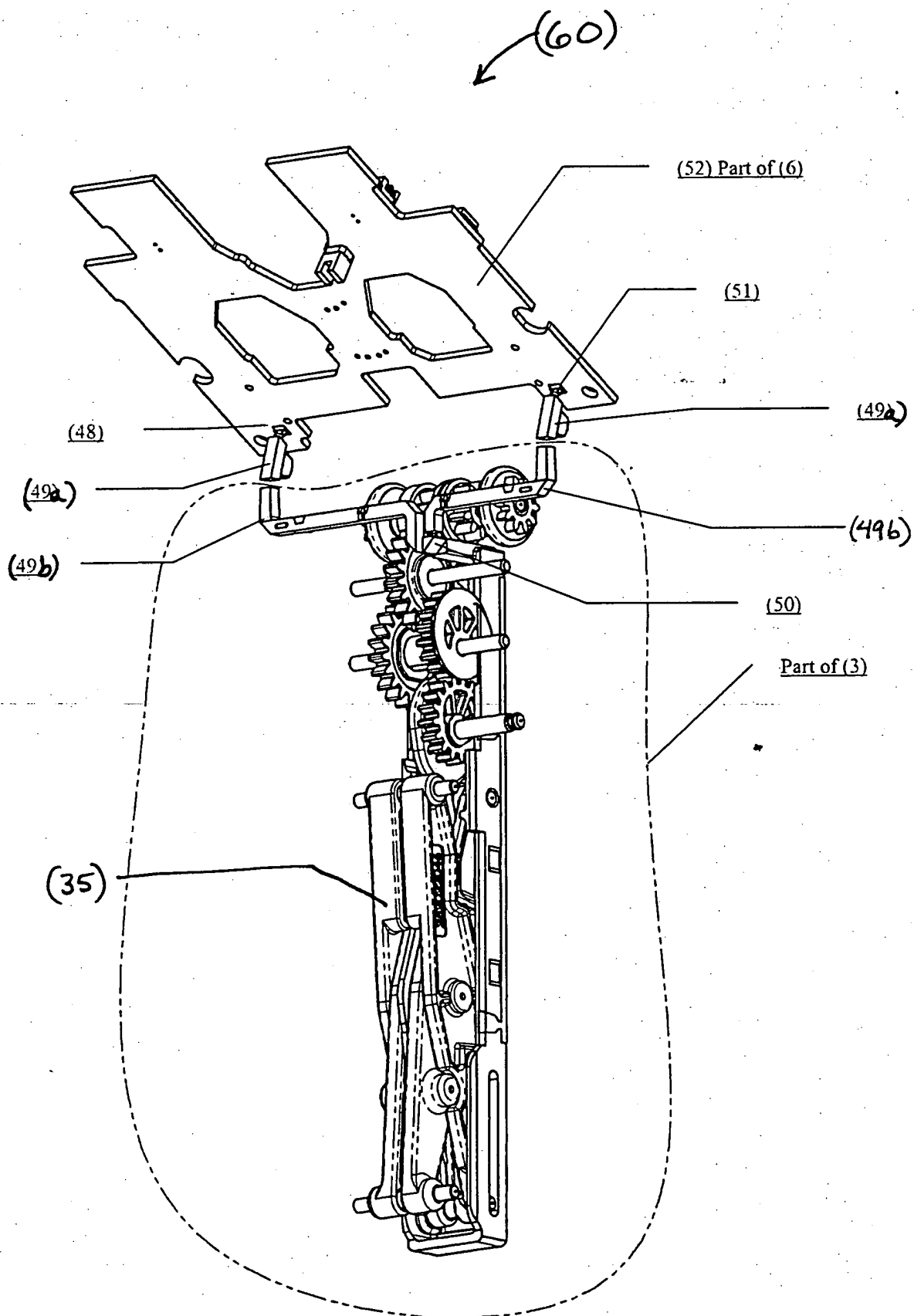


FIGURE 25